

Amendments to the Specification:

Please replace the paragraph on page 17, lines 10-16, with the following amended paragraph:

The ratio D/d of the diameter D of the cylindrical portion 32 of the press housing 24 to the diameter d of the tubular mouthpiece 36 is smaller than or equal to 2.5 ~~and is preferably within a range from 0.4 to 1.0.~~ The ratio of the diameter d of the tubular mouthpiece 36 to its length l is preferably smaller than or equal to 1 and the funnel-shaped portion 32 has a cone angle α of 35° .